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(a) System piping must be in accordance with good refrigeration practices. (b) Inert gas must be charged into the piping during brazing. (c) The power supply to the unit must meet the following conditions: A. Three phase voltages must be +/- 10% of nameplate ratings. Single phase must be within +10% or -5% of nameplate ratings.

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Installation and Table of Contents Operation Manual

Page 8: Refrigeration Piping And Line Sizing Refrigeration Piping And Line Sizing Refrigeration Piping And Line Sizing The system as supplied by Heatcraft Refrigeration Products, was thoroughly cleaned and dehydrated at

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the factory. Foreign matter may enter the system by way of the evaporator to condensing unit piping.

HEATCRAFT REFRIGERATION PRODUCTS H-IM-FP INSTALLATION AND ...

Heatcraft Refrigeration Products provides climate-control solutions for

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commercial refrigeration and industrial applications in North America and beyond. We manufacture unit coolers, condensing units, condensers, compressorized racks, refrigeration systems and refrigeration controls through five market-leading brands, including Bohn, Larkin, Climate Control, Chandler and InterLink.

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Product Literature - Heatcraft Worldwide Refrigeration

Piping. DuPont Refrigerant Piping Handbook; Calculators, Apps & Software. ... Heatcraft Fundamentals Manual (1) Engineering-Manual-EM. Systems-Installation-Manual-H-IM-64L. Hypercore-Units-H-HTS-QA. Google Search. If you

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Manuals

Heatcraft Refrigeration Products H-IM-64L Installation And Operation Manual - Table of Contents Document Details: 48 pages, 956.37 KB filesize. H-IM-64L September 2007 Part No.

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Heatcraft's Pressure and Temperature program. Contact your local Heatcraft representative for assistance. 13. The coil along with the control valve and trap should be isolated by manual valves to allow for servicing. 14. Refer to Figure 3 - Steam Coil Piping Diagram on Page 3

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for general piping. 15.

INSTALLATION OPERATION AND MAINTENANCE

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Complete installation instructions are in the box that contains the hot gas bypass kit. Align the side port with the hot gas line prior to brazing into place. 7.

Connect the suction line and suction connection. 8. Install the expansion valve. Follow the expansion valve

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manufacturer's recommendations for installation to avoid damaging the valve.

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